



ADJUSTABLE DIAGONAL FEED BARRIER

Models 2510G, 2515G and 2520G

Before You Start

Check you have:

- Feed barrier
- Correct bracket set for your installation
- Supplied nuts and bolts
- Drill with 13mm drill bit
- Suitable fixings for mounting surface (if required, not supplied)

The bolt kit supplied with brackets:

M12 x 80 Bolts (x4)
M12 Nyloc nuts (x4)
M12 Washers (x8)

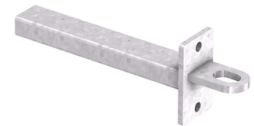
Choose Your Bracket Type

The barrier can be fitted using:

End Brackets
(2515G-A02)



Lug End Brackets
(2515G-A04)



Angle End Brackets
(2515G-A05)



Key Dimensions	2510G	2515G	2520G
Min Barrier	2968mm	4420mm	5850mm
Maxi Barrier	3284mm	4736mm	6150mm

	Max End Extension	Min Tube Insertion	Drill Hole Size
2510G/2515G/2520G	150mm	134mm	13mm

Final Check

Before use:

- Confirm all fixings are secure
- Check the barrier is rigid with no excessive movement
- Ensure extension limits have not been exceeded



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Instructions

Step 1 – Position the Barrier

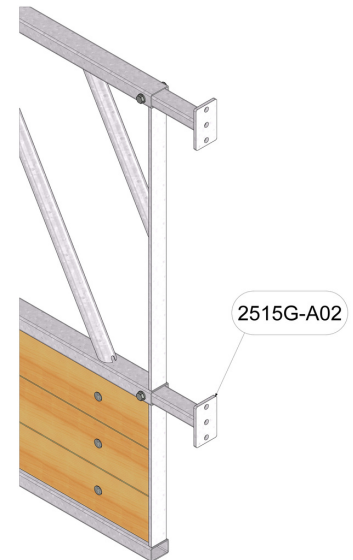
Check the mounting surface is suitable.
Position the barrier against the mounting location.

Tip: The adjustable ends allow the barrier to be extended to suit onsite dimensions.

Maximum extension: 150mm per end.

Maintain a minimum insertion depth of 134mm for stability

Tip: Do not extend beyond the recommended limit.

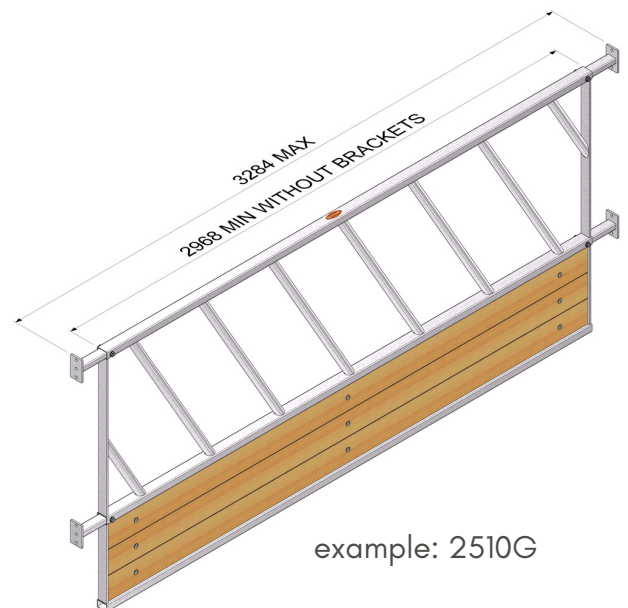


Step 2 – Adjust to Length

Extend both ends equally where possible.
Do not exceed 150mm extension per end.
Maintain minimum insertion depth of 134mm.

Slide each barrier end until the required overall length is achieved.

Check the barrier is level and correctly positioned before drilling.



Final Check

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- Check the barrier is rigid with no excessive movement
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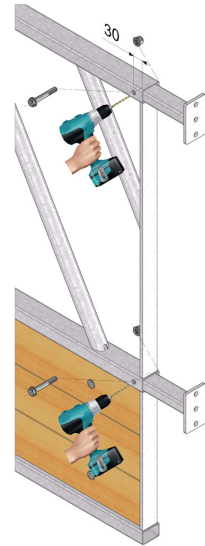
Models 2510G, 2515G and 2520G

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Step 3 – Mark and Drill

Once the barrier position has been confirmed:
Using the bracket as a template, mark the fixing
hole positions.

Drill a 13mm hole through the barrier and
bracket.



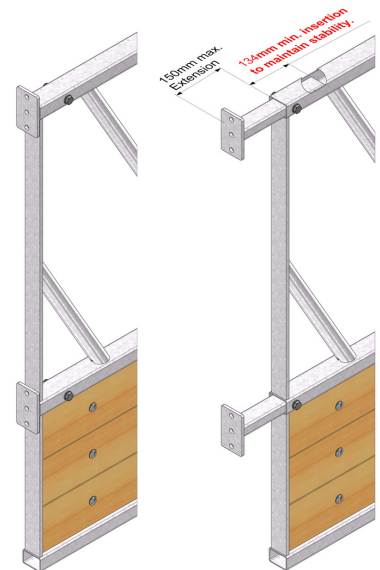
Step 4 – Secure the Barrier

Fit the supplied bolts, nuts and washers.

Check:

- ✓ Barrier is level
- ✓ Brackets are secure
- ✓ Minimum insertion depth is maintained

Tighten all fixings securely.



Final Check

Before use:

- Confirm all fixings are secure
- Check the barrier is rigid with no excessive movement
- Ensure extension limits have not been exceeded